



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
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D206-642-311BL
Job Sheet 203854



Part No: D206-642-311BL

Job Qty: 1 pcs

Part Name: Skidtube LH (Ael Blue)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/28/19

Job Tracking No:

Due Date: 12/27/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV Q SHEETS 29-30 IPP Rev:J 05.10.11 Added D3429-1 per CHG004 KJ/CP/JLM/EC IPP Rev:K 07-12-04 ECN 1080p DD verified by:ec IPP Rev:L 08-09-29 as per DSJ9421 DD verified by:EC IPP Rev:M as per REV.N DD 10.04.19 verified by:EC IPP Rev:N 14.04.25 ECN14-520 DD verf:JLM IPP REV:O 15.10.09 ADDED BL DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Run Hrs Hrs	Workcenter/Supplier	Sign-off
					Workcenter / Supplier Lead Time		
110	Packaging 1 - Pick Kit	1 pcs	12/27/19		0.00 0.00	Packaging 1 - 1	
						Packaging 1 - 2	
						Packaging 1 - 3	
						Packaging 1 - 4	
						Packaging 1 - 5	
						Packaging 1 - 6	
						Packaging 1 - 7	
						Packaging 1 - 8	
						Packaging 1 - 9	
						Packaging 1 - 10	
						Packaging 1 - 11	
						Packaging 1 - 12	
						Packaging 1 - 13	
						Packaging 1 - 14	
						Packaging 1 - 15	
						Packaging 1 - 16	
						Packaging 1 - 17	
						Packaging 1 - 18	
						Packaging 1 - 19	
						Packaging 1 - 20	
						Packaging 1 - 21	
						Packaging 1 - 22	
						Packaging 1 - 23	PC DEC 23 2019
						Packaging 1 - 24	
						Packaging 1 - 25	
						Packaging 1 - 26	
						Packaging 1 - 27	
						Packaging 1 - 28	
						Packaging 1 - 29	

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				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
115	Packaging 1-1 - Plck Kit - B4B 1 pcs	12/27/19	0.00 0.00	Packaging 1 - 1 - B4B	
				Packaging 1 - 2 - B4B	
				Packaging 1 - 3 - B4B	
				Packaging 1 - 4 - B4B	
				Packaging 1 - 5 - B4B	
				Packaging 1 - 6 - B4B	
				Packaging 1 - 7 - B4B	
				Packaging 1 - 8 - B4B	
				Packaging 1 - 9 - B4B	
				Packaging 1 - 10 - B4B	
				Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
				Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	
				Packaging 1 - 24 - B4B	
				Packaging 1 - 25 - B4B	
				Packaging 1 - 26 - B4B	
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36 - B4B	
120	QC 4 1 pcs	12/27/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
130	Packaging 3-1 - Stock - B4B 1 pcs	12/27/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
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				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	1 pcs	12/27/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - FG	1 pcs	12/27/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70

Part Op 110 - Pick Kit
 Descriptions: 120 - QC4- 100% Inspect kits for completeness
 130 - Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPP D206-642-311 Location: _____
 _____ PPP Rev: _____
 135 - Document Control Photocopy bluefile and create labels per PPP D206-642-311 CHG008
 140 - QC21- Final Inspection - Work Order Release

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-41A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5228782
AN4-6A	Bolt	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5228782
AN4C5A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5228782
AN5-10A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5228782
AN5-11A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5228782
AN5-12A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5228782
D206-648-013BL	Ground Handling Wheel Modification	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5228782
D2652	Bushing	16 pcs (16 ea)	110-Packaging 1 - Pick Kit	5228782
D2712	Set Screw	10 pcs (10 ea)	110-Packaging 1 - Pick Kit	5228782
D2932-1BL	Saddle LH Out, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5228782
D2933-1BL	Saddle LH In, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5228782
D2934	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5228782
D2935	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5228782
D2938-1BL	Saddle LH Out, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5228782
D2939-1BL	Saddle LH In, 206	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5228782
D3407-043BL	Tow Ring, Blue Prime/Paint	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5228782
D3413-1BL	O-Ring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5228782
D3456-1	Washer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5228782
D3457-1	Washer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5228782
MS21042L3	Nut	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5228782
MS21042L4	Nut	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5228782
MS21043-4	Nut	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5228782
NAS1149C0463R	Washer (AN960C416)	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5228782
NAS1149D0363J	Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5228782
NAS1149D0463J	Washer	25 Ea (25 ea)	110-Packaging 1 - Pick Kit	5228782
NAS1149D0563J	Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5228782
D206-642-341BL	Replacement Skidtube (Fits LH or RH)	1 pcs (1 ea)	115-Packaging 1-1 - Pick Kit - B4B	5228782

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-41A	8	151	0
	AN4-6A	12	567	0
	AN4C5A	1	97	0
	AN5-10A	4	174	0
	AN5-11A	8	101	0
	AN5-12A	4	198	0
	D206-648-013BL	1	0	0
	D2652	16	1,133	0
	D2712	10	344	0
	D2932-1BL	1	1	0
	D2933-1BL	1	1	0
	D2934	2	56	0
	D2935	2	32	0
	D2938-1BL	1	1	0
	D2939-1BL	1	1	0
	D3407-043BL	1	1	0
	D3413-1BL	1	1	0
	D3456-1	1	113	0
	D3457-1	2	50	0
	MS21042L3	8	1,592	0
	MS21042L4	12	4,629	0
	MS21043-4	1	1,613	0
	NAS1149C0463R	1	351	0
	NAS1149D0363J	8	1,747	0
	NAS1149D0463J	25	5,904	0
	NAS1149D0563J	8	1,602	0
115-Packaging 1-1 - Pick Kit - B4B	D206-642-341BL	1	2	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ ☐ Scrap ☐ ☐ Use-as-is ☐ ☐		DEPARTMENT/PROCESS Skid-tube ☐ ☐ ☐ ☐ ☐ ☐ Machining ☐ ☐ ☐ ☐ ☐ ☐ Large Fab ☐ ☐ ☐ ☐ ☐ ☐ Cross tube ☐ ☐ ☐ ☐ ☐ ☐ Small Fab ☐ ☐ ☐ ☐ ☐ ☐ Finishing ☐ ☐ ☐ ☐ ☐ ☐ Eng. (Non-AW) ☐ ☐ ☐ ☐ ☐ ☐ Prod. Eng. Coord. ☐ ☐ ☐ ☐ ☐ ☐ Rec/Store/Packaging ☐ ☐ ☐ ☐ ☐ ☐ Engineering ☐ ☐ ☐ ☐ ☐ ☐ Water Jet ☐ ☐ ☐ ☐ ☐ ☐ Supplier ☐ ☐ ☐ ☐ ☐ ☐ Quality ☐ ☐ ☐ ☐ ☐ ☐				MRB (QS1042) ☐ ☐ ☐ ☐ ☐ ☐																																																																							
Date : _____		Sequence #: _____		QTY Affected : _____		Disposition																																																																									
Description Work Order Deviation				Completed By																																																																											
Root Cause <table border="1"> <tr> <td>Operator</td> <td>☐</td> </tr> <tr> <td>Manufacturing Process</td> <td>☐</td> </tr> <tr> <td>Equip/Tooling</td> <td>☐</td> </tr> <tr> <td>Handling/Preservation</td> <td>☐</td> </tr> <tr> <td>Material</td> <td>☐</td> </tr> <tr> <td>Product Improvement</td> <td>☐</td> </tr> <tr> <td>Process Improvement</td> <td>☐</td> </tr> <tr> <td>Human Factors</td> <td>☐</td> </tr> </table>				Operator	☐	Manufacturing Process	☐	Equip/Tooling	☐	Handling/Preservation	☐	Material	☐	Product Improvement	☐	Process Improvement	☐	Human Factors	☐	FAULT CATEGORY <table border="1"> <tr> <td>Pressure/Forced</td> <td>☐</td> <td>Contamination</td> <td>☐</td> <td>Power Loss/Surge</td> <td>☐</td> <td>Positioned Wrong</td> <td>☐</td> </tr> <tr> <td>Bending</td> <td>☐</td> <td>Misaligned/off center</td> <td>☐</td> <td>Folio/Program</td> <td>☐</td> <td>Outside Tolerance</td> <td>☐</td> </tr> <tr> <td>Crushing</td> <td>☐</td> <td>BOM/Route</td> <td>☐</td> <td>Grain Direction</td> <td>☐</td> <td>Drawing</td> <td>☐</td> </tr> <tr> <td>Cracks</td> <td>☐</td> <td>Broken/Damage/Defect</td> <td>☐</td> <td>Weld</td> <td>☐</td> <td>Finish</td> <td>☐</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>☐</td> <td>Incomplete/Unclear Instructions</td> <td>☐</td> <td>Wrong Stock Pulled</td> <td>☐</td> <td>Part Lost/Missing</td> <td>☐</td> </tr> <tr> <td>Marks/Chatter</td> <td>☐</td> <td>Drill Holes</td> <td>☐</td> <td>Out of Sequence</td> <td>☐</td> <td>Misread</td> <td>☐</td> </tr> <tr> <td>Mislabeled</td> <td>☐</td> <td>Fit/Function</td> <td>☐</td> <td>Off-set/Set-up</td> <td>☐</td> <td></td> <td></td> </tr> </table>				Pressure/Forced	☐	Contamination	☐	Power Loss/Surge	☐	Positioned Wrong	☐	Bending	☐	Misaligned/off center	☐	Folio/Program	☐	Outside Tolerance	☐	Crushing	☐	BOM/Route	☐	Grain Direction	☐	Drawing	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Finish	☐	Crimp/Kink/Ripple/Wave/Twist	☐	Incomplete/Unclear Instructions	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐	Marks/Chatter	☐	Drill Holes	☐	Out of Sequence	☐	Misread	☐	Mislabeled	☐	Fit/Function	☐	Off-set/Set-up	☐		
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Lead hand / Supervisor																																																																															
QC / QA Coordinator																																																																															

Change Record

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Part Number: D206-642-311 /-311BL /-311G/-312/-312BL/-312G

Description: SKIDTUBE , LH/RH

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